

FIG 1

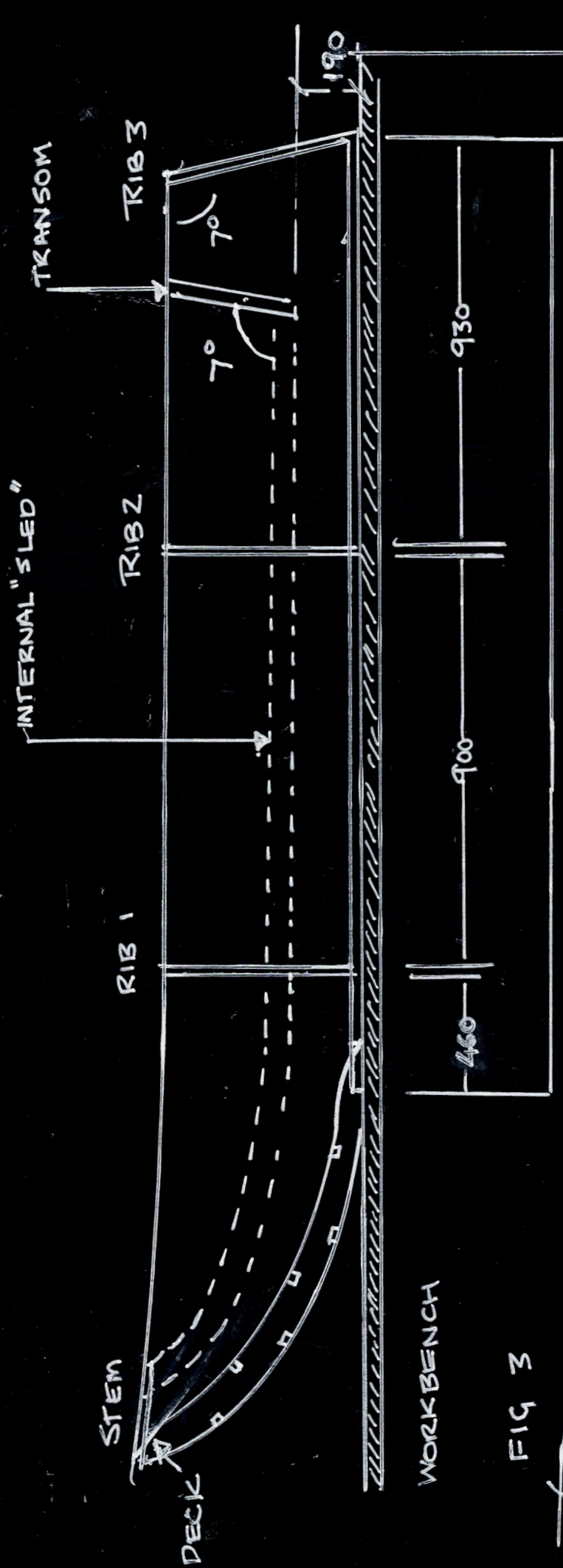
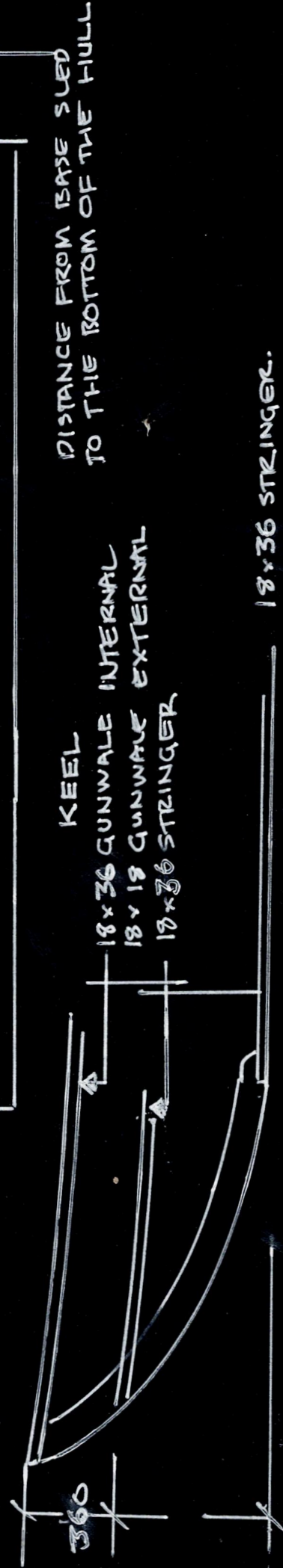
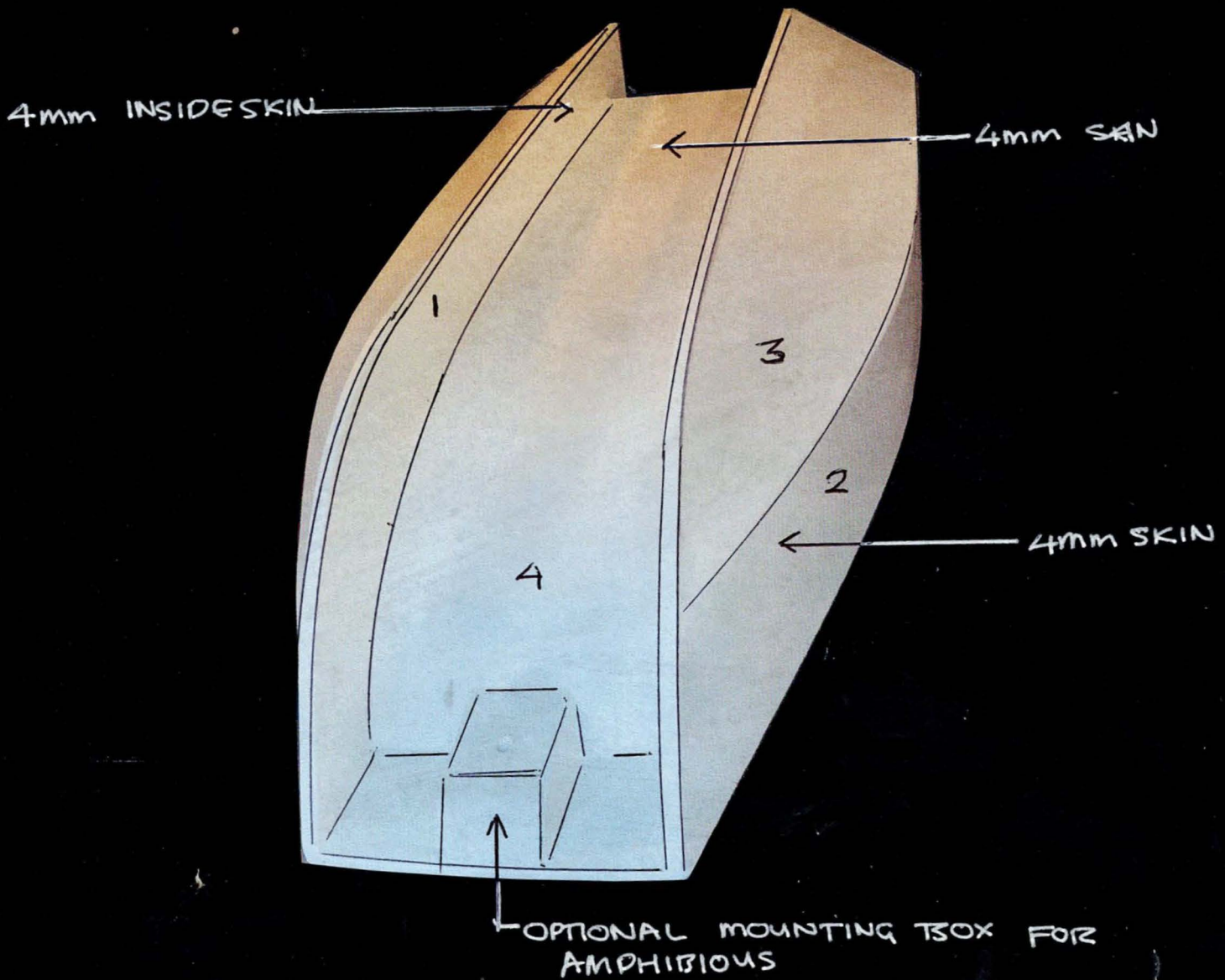


FIG 3



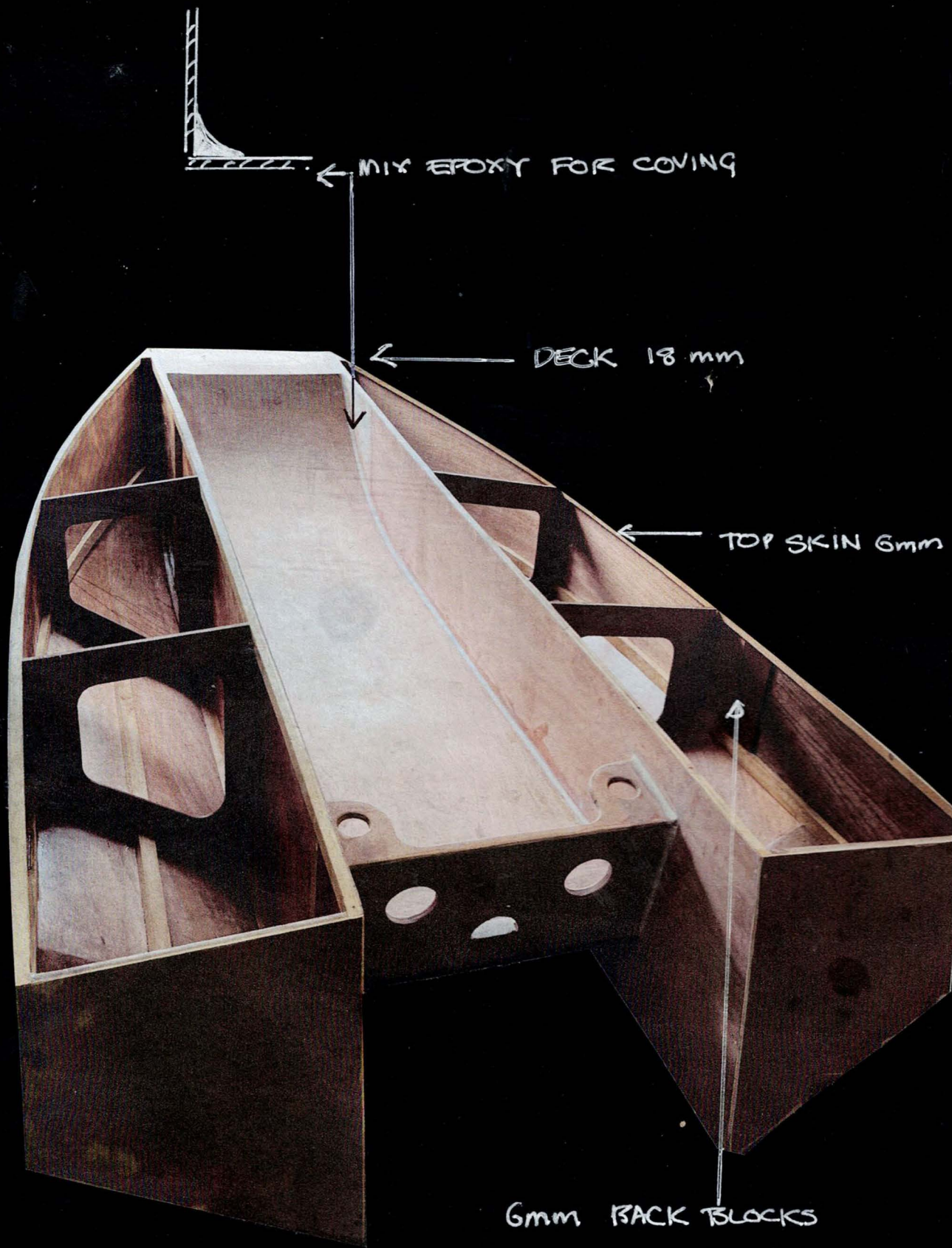
PLY SKINNING ORDER



ORDER OF PLY INSTALLATION

1 - 2 - 3

4 - SLED SKINNED SEPERATE TO PONTOONS



ALL THESE AREAS SHOULD BE SEALED
PRIOR TO THE TOP SKIN BEING PUT ON