

IMPORTANT (ADHESIVE PROCEEDURE)

It is important to familiarise yourself with both the application directions and the cautions of using these products.

If in doubt there are plenty of links and user friendly videos showing you what to do. Search the links under West Systems.

USE

Form and Float are using only one of the product lines and they are the 105 Resin, the 206 hardener and the 406 powder which is universal for the adhesive and as the thickening agent for filling and filleting. Although the 206 hardener is slow is fine for all seasons and gives you plenty of working time. You will need to allow a good 24 hours for curing and 72 for full curing especially when you sand it back as it may seem a little tacky.

Use the pumps supplied as the mix is regulated 1:1 ratio with the each pump. We suggest when mixing use no more than two to 3 pumps per mix and mix for about a minute before adding the powder to create a thick porridge consistency. You may increase to pump mix to 6 with the appropriate powder mix when installing the ply (applicable to the catamaran and dinghy) Please read pump instructions enclosed with pump packaging.

When mixing use a clean metal or plastic container. DO NOT use glass or foam containers.

SAFETY

Curing epoxy generates heat (exothermic reaction) when contained a large mass of curing epoxy has a short shelf life and can generate enough heat to melt plastic, burn your skin and ignite combustible materials.

It may cause moderate skin irritation. It may cause allergic reaction. Avoid skin contact. Avoid inhalation of vapours. Provide adequate ventilation. Wear protective latex gloves that can be thrown away, and eye protection is also suggested.

FIRST AID

SKIN CONTACT immediately wipe of resin. Use waterless and wash with soap and water

INHALATION Remove to fresh air if respiratory irritation occurs.

EYE CONTACT immediately flush with water for at least 15 minutes. Consult a physician if irritation develops and persists

BE SAFE!